



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

006453

D350-589-011
Job Sheet 184093



Part No: D350-589-011

Job Qty: 3 ea

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Stores/Pkg-2			NOV 14 2018
105	Packaging	3 pcs	11/30/18	11/30/18	0.00	0.00	Packaging1-3			NOV 14 2018
110	QC	3 pcs	11/30/18	11/30/18	0.00	0.00	QC4			NOV 13 2018
120	Packaging	3 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1			NOV 13 2018
125	DC	3 pcs	11/30/18	11/30/18	0.00	0.00	DC			NOV 13 2018
130	QC21-FG	3 Ea	11/30/18	11/30/18	0.00	0.00	QC21			NOV 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	9 Ea (3 ea)	90-Start up Operation	5125384
D2583	Latch Bracket	9 Ea (3 ea)	90-Start up Operation	5124390
D2585	Latch Clamp	9 Ea (3 ea)	90-Start up Operation	5043463
D2586	Door Latch	9 Ea (3 ea)	90-Start up Operation	5116573
D2587	Door Plug	3 Ea (1 ea)	90-Start up Operation	5038352
D2589	Keys, Key Chain	3 pcs (1 ea)	90-Start up Operation	5132942
MS20470AD4-5	Rivet, Universal Head	18 Ea (6 ea)	90-Start up Operation	5049829
MS21042L3	Nut	9 Ea (3 ea)	90-Start up Operation	5094592
MS27039-1-15	Screw	9 Ea (3 ea)	90-Start up Operation	51162435
NAS1149D0363J	Washer	9 Ea (3 ea)	90-Start up Operation	5095293

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2237	9	46	0
	D2583	9	22	0
	D2585	9	13	0
	D2586	9	21	0
	D2587	3	6	0
	D2589	3	208	0
	MS20470AD4-5	18	1,042	0
	MS21042L3	9	1,944	0
	MS27039-1-15	9	354	0
	NAS1149D0363J	9	2,117	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127583



Part: D350-589-011

Job No: 184093

Serial No/Batch: S127583

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8 Date FAA STC SH1012N

REFERENCE ONLY

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

REFERENCE ONLY

• COPYRIGHT © 1992 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 02.02.22

1 ML 313E-31

1 ML 313E-31

Change Record

PAGE 1 OF 1

Part Number: D350-589-011Description: SIDE DOOR LATCH MODIFICATION INSTALLATION[illegible]

